

## Assembly Instructions for GAMC Series

**Check the reflector for the required polarization. Pre-assembly required prior to field installation.**



### GAMC14, GAMC18, GAMC24, GAMC32, GAMC39 Antenna/Arm Assembly consists of:

- ❶ 14R, 18R, 24R, 32R, 39R - Powder Coat Parabolic Antenna Grid
- ❷ FP - Antenna Grid Filler Plate  
2 3/4" X 3 1/4"  
with one 10/24" X 3/4"  
Carriage Bolt  
with one 10/24" Lock Nut
- ❸ MC - Radio Support Arm  
with 2 S/S 10/24 1 3/4" long  
Carriage Bolts  
with 2 S/S 10/24" Lock Nuts
- ❹ RMCL - Radio Support Arm Clips  
2 per arm assembly  
with two S/S 10/32" X 1"  
Self Tapping Screws
- ❺ HK-1 - Antenna Installation  
Hardware For 14R and 18R antennas:  
One each L Bracket, Mast Clamp, U-Bolt  
with 2 S/S 1/4 X 20 Nuts
- ❻ HK-2 - For 24R, 32R and 39R Antenna:  
One L Bracket, two Mast Clamps, two U-Bolts  
with 4 S/S 1/4 X 20 Nuts